

Tekwani Applications Limited

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Easy Cutting Plastic / Wax

MATERIAL SAFETY DATA SHEET (page1 of 2)

1: General Information

Chemical Description: Thermoplastic mixture of hydrocarbon waxes and resins.

General Characteristics: A re-usable, hard, easily machined plastic, with a melting point of approx. 110 °C

2: Hazards Identification

Hazardous components: none, non-toxic, non-carcinogenic. Conforms to RoHS Directive (2011/65/EU) in terms of restricted substances referred to in Article 4(1)

Potential health effects:

Skin contact Solid-none. When molten results in heat burns. Not readily absorbed. Eye contact

Solid-none, but small particles can cause physical irritation. Molten wax

results in burns.

Inhalation Inhalation of paraffin wax vapours on heating or powder particles on cutting /

machining may cause respiratory tract irritation.

Solid -no significant hazard, non toxic. Molten liquid - burns on contact with Ingestion

mouth/oesophagus/stomach

3: First Aid Measures

Ingestion May cause damage only in hot (molten) state. Same action as in case of burns. Skin contact

Molten - immerse the area in water to assist cooling. Apply sterile cover. Seek medical attention.

Solid - do not remove solidified wax from skin. Allow it to peel off with the

dead skin as the wound heals.

Molten - flush with cold water. Seek medical attention Eye contact

4: Fire - Fighting Measures

Extinguishing Media CO2, Foam and Dry Chemical / sand. Do not use water. **Usual Fire Hazards**

Burns exuding dense smoke, incomplete combustion

produces fumes & carbon monoxide

Protection of Fire fighters Emergency Protective Equipment self contained air packs should be worn

when fighting a major fire.

5: Handling, Storage & Transport

Personal precautions Avoid contact with hot/molten wax

Eye/face/body Face shield and protective clothing (cotton overalls) should be worn when

working with molten wax. Area should be well ventilated.

Hands Use leather gloves as they provide heat insulation and do not absorb molten

wax.

Storage Store away from open flames and sources of heat.

Spillage No special precautions necessary apart from when molten. If this occurs allow

to cool and remove mechanically.

Disposal Burn in an approved incinerator or place in an approved landfill.



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MATERIAL SAFETY DATA SHEET (Continuation page 2 of 2)

6: Physical & Chemical Properties

Colour Blue

Odour **Practically odourless**

100-115 °C Softening point 0.94 q.cm⁻³ **Density**

Boiling point Thermal cracking occurs below boiling point

Solubility in water Insoluble

Physical state Solid below softening / congealing point, liquid above congealing point

7: Stability & Reactivity

Conditions to avoid Exposure to open flames, prolonged storage at 50 °C above

softening point may interfere with quality.

Avoid contact with strong oxidising agents Material to avoid

approx 250 ° C Thermal decomposition

carbon monoxide, aldehydes in the case of incomplete combustion. **Decomposition products**

8: Toxicological Information non toxic. Conforms to RoHS Directive (2011/65/EU) in terms of restricted substances referred to in Article 4(1)

9: Ecological Information

The product is a water-insoluble, solid polymer which under normal environmental conditions has no detrimental effect on plants animals or micro-organisms.

10: Other Information

Although the information contained in this data sheet is presented in good faith and to the best of Tekwani Applications Limited's, knowledge and experience, it is made without any warranty or guarantee whatsoever.

